



Product Data

Castrol Hyspin[®] R&O Oils

Hydraulic & Lubricating Oils

Castrol Hyspin Rust And Oxidation Series Oils are rust and oxidation inhibited. These oils are formulated from high viscosity index, severely solvent-refined or severely hydrotreated base oils for health, safety and performance. They are fortified with rust, oxidation and foam inhibitors. **Castrol Hyspin Rust And Oxidation Series Oils** are designed to be used as hydraulic oils and lubricating oils for bearings, gears, pumps, engines, turbines, cylinders, spindles, compressors, and similar industrial equipment.

Key Performance Benefits

- Highly resistant to oxidation, which prevents sludging and varnishing and provides long service life.
- Maintain their viscosity in a wide range of operating loads and temperatures.
- Provides excellent corrosion resistance for internal surfaces from entrained air and moisture-caused corrosion.
- Inhibited to prevent foam under the most rigorous operating loads.
- An extensive choice of grades for all uses.
- Formulated to meet Cincinnati Milacron performance specifications.
- Base oils and other raw materials are selected to provide maximum useful service.

Compatibility With Work Materials

Castrol Hyspin Rust And Oxidation Series Oils are compatible with all oil-resistant seals and all metals. For best performance when changing oils, drain reservoirs completely and refill with the viscosity grade specified by the equipment manufacturer. Consult your Castrol Sales Engineer for questions regarding compatibility.

Recommended Applications

Castrol Hyspin Rust And Oxidation Series Oils are designed to be used in all industrial applications where rust and oxidation performance is specified by machine tool or equipment manufacturers. Long sludge-free drain intervals are provided by these oils in hydraulic and circulating lube oil applications.



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Typical Characteristics

| ISO Grade | 10 | 22 | 32 | 46 | 68 | 100 | 150 | 220 | 460 |
|--|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| Kinematic Viscosity, ASTM D-445 @ 40° C, cSt | 10.03 | 23 | 33.8 | 45.3 | 68.2 | 105.7 | 145.2 | 218 | 480 |
| @ 100° C, cSt | 2.61 | 4.5 | 5.6 | 6.7 | 8.8 | 11.8 | 14.6 | 19.3 | 32.5 |
| Viscosity Index | 105 | 105 | 103 | 103 | 103 | 102 | 99 | 99 | 97 |
| Flash Point, °C /°F | >185/365 | >185/365 | >185/365 | >185/365 | >185/365 | >185/365 | >185/365 | >224/435 | >232/450 |
| Specific Gravity, @ 15° C/ 60° F. | 0.84 | 0.86 | 0.86 | 0.87 | 0.87 | 0.87 | 0.87 | 0.88 | 0.89 |
| Oxidation Life, ASTM D943, hrs to TAN 2.0 | | | 7000+ | 7000+ | 7000+ | | | | |

TYPICAL LEVEL OF PERFORMANCE ISO 32

| | |
|---|-------|
| Oxidation & Corrosion, RBOT Rotary Bomb (minutes to 25 psi loss), ASTM D-2272 | 1000 |
| Turbine Oil Oxidation, ASTM D-943 (h to TAN 2.0) | 7000+ |
| Turbine Oil Rust Test, ASTM D-665 | |
| a. Distilled Water | Pass |
| b. Synthetic Sea Water | Pass |
| Turbine Oil Demulsibility ASTM D-1401, 40-40-0, minutes | 25 |

Subject to Normal Manufacturing Tolerances

All reasonable care has been taken to ensure that this information is accurate as of the date of printing. Nevertheless, such information may be affected by changes in the blend formulation occurring subsequent to the date of printing. Material Safety Data Sheets are available for all Castrol products. The MSDS must be consulted for appropriate information regarding storage, safe handling and disposal of a product.